

1-3.5t
H3 Series Internal Combustion
Counterbalanced Forklift Truck (Euro Stage V)

STAGE V



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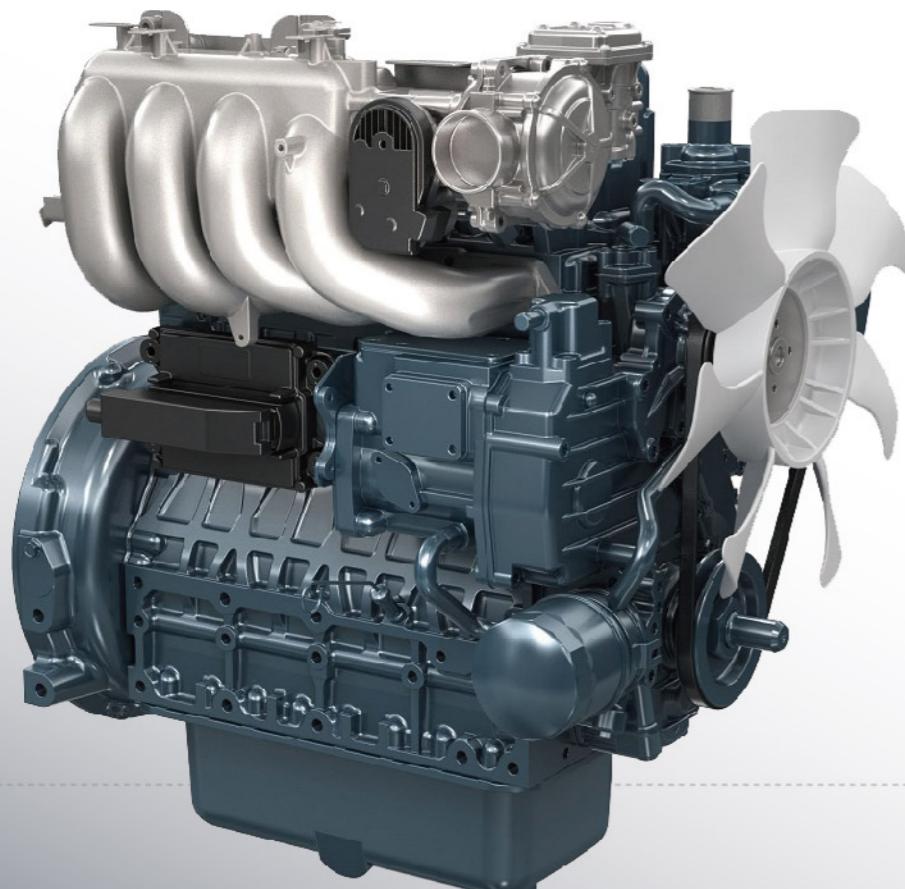
* Our products are subject to improvements and changes without notice.



HIGH QUALITY PRODUCT

H3 series is proudly launched adhering to the principle of repaying the society with high quality product and vision of being century-old enterprise. To HELI, the H3 series is the culmination and milestone in pursuit of mastery in the development and manufacture of forklift over the years.

Elaborately built H3 series will provide you high level driving experience with environment friendliness, outstanding comfort, safety and reliability, easy maintenance and excellent working efficiency.



Engine Model:

KUBOTA V2403(Diesel)

KUBOTA WG2503(GAS/LPG)



The whole machine adopts the engine conforming to the Euro stage V and the American environmental protection standard;

- The diesel engine adopts KUBOTA V2403 Euro 5 electronic high pressure common rail engine and DOC + DPF tail gas treatment technology.
- Single/Dual fuel using KUBOTA WG2503 electronic high pressure common rail engine, using three catalytic tail gas treatment technology.

Note: DOC — Diesel Oxidation Catalyst. DPF — Diesel Particulate Filters



Safety and reliability

HELI keeps improving truck safety and reliability to ensure the safety of people, machine and goods.



■ ratchet parking brake ■ automobile type oil adding cap structure ■ double-lip elastic sealing gasket

Enhanced Operator Presence System with comprehensive security upgrade

Walking on site induction safety system

When the machine is running, the operator will suddenly leave the correct operating position without releasing the accelerator pedal, and the power will be cut off to protect the safety of running.

LHS (Load Handling System) on site induction safety system and reset control system

When the operator leaves or returns to the correct operating position without loosening the LHS control device, the operation brought by the LHS operation will be suspended and will not occur automatically, so as to protect the LHS operation safety.

LHS (Load Handling System) static control system

When the LHS control device is operated and the engine is started, the operation brought by LHS control will not happen automatically after the engine is started. Only when the LHS control device is reset and then operated can the operation continue.

Non-parking security alarm system

When the forklift is not powered off and the driver is not using the parking brake, an audible warning is used to alert the driver.

Improved cooling performance

- The hot air reflow isolating device, aluminum plate-fin type radiator, 60mm backward muffler and optimized thermal dissipation duct improve cooling ability and ensure engine work reliability to meet the requirements of working under harsh and high temperature environment better.
- The hydraulic system adopts high efficiency and low loss technology, comprehensively optimizes the hydraulic piping system and sealing form, and further reduces the pressure loss, hydraulic oil temperature and sealing reliability in the hydraulic system.

Driver restraint warning system

- The vehicle is equipped with driver's safety belt restraint warning system, which makes driving safer.

Key parts

- The optimal design of key parts like frame, mast and overhead guard improve the whole truck's safety and reliability.

Fully-closed panel-mounted cab

- Fully-closed panel-mounted cab with high strength ensures the safety of people and machine fully.

Casting axle

- The key rotation parts are protected from water and dust to extend their maintenance period. With the using of casting axle, the bearing load carrying ability is improved and the truck structure is simple and reliable. The service life is prolonged.



Easy maintenance

Easy maintenance which is good for maintaining the optimal condition of key parts and completed truck and ensures safety and work efficiency is the necessary character of a good product.

Large engine hood opening angle

- Engine hood lock integrated on the hood is convenient for opening and close during maintenance.
- The gas spring has optimized arrangement, improved load carrying ability, opening angle, prolonged gas spring service life and improved opening comfort. 80° engine hood opening angle offers wide operation space for check and maintenance.



■ compositional radiator heat flow baffle



■ brake liquid reservoir



■ mast pipeline



DPF (Diesel Particulate Filters) automatic regeneration

- Euro 5 diesel-powered model is equipped with DPF automatic regeneration function, and the instrument is equipped with DPF blocking quantity display function (equipped with diesel vehicle), which is convenient for maintenance; When running the automatic regeneration program, the engine provides 100% power output. The DPF regeneration program can be interrupted at any time. DPF cleaning interval increased from 3000 hours to 6000 hours.

Low after-sales maintenance cost

- Equipped with Euro V diesel, liquefied gas, dual fuel power configuration to meet the needs of different users.
- Based on the same platform of a variety of fuel (diesel / liquefied gas) configuration scheme, the main parts of the general, low after-sales maintenance cost is low.

Excellent working efficiency

With high efficiency, the truck perfectly guarantees the material handling work at port, dock, and railway station. It can meet the requirements for various kinds of complicated work conditions.

Quick responding steering wheel

- With 100% pivot steering and returning, the truck has good maneuverability in narrow space.
- The truck has small turning radius, easy steering, good gradeability and flexible maneuverability.



Needs of low-temperature areas

- The prototype was tested at -25°C in the cold storage laboratory to meet the demand for use at this temperature.

Diesel products with large capacity batteries

- Euro V diesel-powered models use large capacity batteries, vehicle start, electricity is more secure.

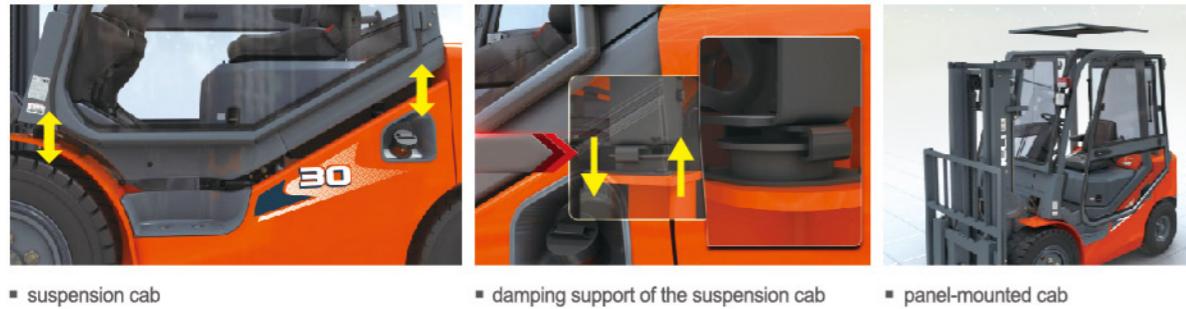


Environment-friendliness

Clean and environment-friendly power meeting international emission standard is assembled on the H3 series to reduce harmful emissions and be environment-friendly. Meanwhile, H3 series effectively reduce truck vibration and noise.

Suspension cab

- Cushion connection between the frame and cab and wholly suspension cab absorb whole truck's vibration effectively. Fully-closed panel-mounted cab isolates the noise.



Mast lowering buffering device

- It reduces shock and vibration to the mast and avoids crash noise caused by goods falling to the ground.



Outstanding comfort

Ergonomic designs, optimized operating device structure and layout improve driving experience and ensure long hours of efficient operation.

Enlarged operating space

- Tilting cylinder located below the floor board, 30mm widened low anti-skidded step and 45% enlarged operation space at foot provide comfort entry, exit and operation.
- 80mm heightened overhead guard and large arc shape of the overhead guard's front leg enlarge operating space and reduce operating fatigue.



Outstanding visibility

- With three-stage free lift mast, front view width is increased by 30mm; with 15mm lowered instrument panel, the visibility of fork and goods is increased by 20mm. CAE optimized counter weight structure improve rear view.



LED combined instrument

- With the clear displaying and right installment of the instrument, the operator can know the truck information in time.

Rear assist handle (optional)

- The assist grip with a horn enhances comfort by offering easy horn operation while travelling in reverse.

Manufacturer and technical parameters								
Character								
1.01	Manufacturer		HELI					
1.02	Model		CPCD10/CP(Q)D10	CPCD15/CP(Q)D15	CPCD18/CP(Q)D18			
1.03	Rated capacity		kg	1000	1500	1750		
1.04	Load center		mm	500				
1.05	Operation mode			Seat-type				
	Size							
2.01	Max. lifting height		H	mm	3000			
2.02	Mast overall height (Fork to the ground and mast be vertical)		H1	mm	1995	1995		
2.03	Max. fork lifting height (With backrest)		H2	mm	4014			
2.04	Free lift height		H3	mm	152	155		
2.05	Overall height (Overhead guard)		H4	mm	2140			
2.06	Min. ground clearance (At the mast)		H5	mm	110			
2.07	Distance from the surface of the seat to the overhead guard		H6	mm	1018			
2.08	Overall length (With fork/Without fork)		(L/L')	mm	3197/2277	3201/2281		
2.09	Wheel base		L1	mm	1450			
2.10	Overall width		W1	mm	1070			
2.11	Tread (Front tread/Rear tread)		(W3/W2)	mm	902/928	902/928		
2.12	Fork adjustable range (The external of the fork) (Max./Min.)		W5	mm	950/200			
2.13	Min. turning radius (Exterior)		r	mm	1875	1910		
2.14	Min. right angle aisle width		Ra	mm	2011	2016		
2.15	Min. right angle stacking aisle width		Ast	mm	3576	3584		
2.16	Mast tilting angle		α / β	deg	6/10			
2.17	Fork size		L4×W×T	mm	770×100×32	920×100×35		
	Weight							
3.01	Total weight			kg	2540	2720		
	Wheel and tyre							
4.01	Tyre type (Front/Rear)				Pneumatic tyre			
4.02	Tyre size (Front/Rear)				6.50-10-10PR/5.00-8-10PR	6.50-10-10PR/5.00-8-10PR		
	Performance							
	Model		CP(Q)YD10	CP(Q)YD15	CP(Q)YD18	CPCD10		
	Configuration number		KU1H	KU1H	KU1H	CPCD15		
	Max. drawbar pull (Loaded/Unloaded)	kN	17/7	19/7	19/7	CPCD18		
	Max. gradeability (Loaded/Unloaded)	%	40/24	40/20	40/18			
	Max. traveling speed (Loaded/Unloaded)	km/h	17/18					
	Lifting speed (Loaded/Unloaded)	mm/s	610/650		550/605			
	Lowing speed (Loaded/Unloaded)	mm/s	450/600					
	Drive and transmission control device							
	Engine model		KUBOTA WG2503		KUBOTA V2403			
	Engine rated power	kW/rpm	GAS: 42.8/2600, LPG: 43.5/2600		33.6/2400			
	Engine rated torque	Nm/rpm	GAS: 163/1800, LPG: 173.7/1400		157.4/1500			
	Engine cylinder number-borexstroke		4-88×102.4		4-87×102.4			
	Engine displacement	L	2.491		2.434			
	Engine type		GAS/LPG		Diesel			
	Emission		EuroStage V		EuroStage V			
	Battery (Voltage/Capacity)	V/Ah	12/60		12/95			

WIDE VIEW MAST								
Mast model	Max. lifting height mm	Load capacity (load center 500mm)(Kg)			Mast overall height (fork to the ground) (mm)	Service weight (kg)		
		CPCD10 CP(Q)YD10	CPCD15 CP(Q)YD15	CPCD18 CP(Q)YD18		CPCD10 CP(Q)YD10	CPCD15 CP(Q)YD15	CPCD18 CP(Q)YD18
M200	2000	1000	1500	1750	1495	2470	2650	2780
M250	2500	1000	1500	1750	1745	2510	2680	2810
M300	3000	1000	1500	1750	1995	2540	2720	2850
M330	3300	1000	1500	1750	2145	2560	2740	2870
M350	3500	1000	1500	1750	2245	2580	2750	2880
M370	3700	1000	1500	1750	2345	2590	2770	2900
M400	4000	1000	1500	1750	2545	2650	2830	2960
M425	4250	950	1400	1650	2670	2660	2840	2970
M450	4500	950	1400	1550	2795	2680	2860	2990
M500	5000	*930	1000	1100	3045	2720	2900	3030
M550	5500	*900	1150	1600	3345	2790	2970	3100
M600	6000	*850	1050	1400	3595	2820	3000	3130

Note: (1) Rated capacity with (*); shows capacity with front dual tires. (2) Max. lifting height without lift-bracket: -395mm.

WIDE VIEW FULL FREE 2-STAGE MAST

Mast model	Max. lifting height mm	Load capacity (load center 500mm)(Kg)			Mast overall height (fork to the ground) (mm)	Free lift height (with backrest) (mm)	Service weight (kg)		
		CPCD10 CP(Q)YD10	CPCD15 CP(Q)YD15	CPCD18 CP(Q)YD18			CPCD10 CP(Q)YD10	CPCD15 CP(Q)YD15	CPCD18 CP(Q)YD18
ZM200	2000	1000	1500	1750	1495	480	2500	2680	2810
ZM250	2500	1000	1500	1750	1745	730	2530	2710	2840
ZM300	3000	1000	1500	1750	1995	980	2570	2750	2880
ZM330	3300	1000	1500	1750	2145	1130	2590	2770	2900
ZM350	3500	1000	1500	1750	2245	1230	2600	2780	2910
ZM370	3700	1000	1500	1750	2345	1330	2620	2800	2930
ZM400	4000	1000	1500	1750	2545	1530	2670	2850	2980
ZM425	4250	950	1400	1650	2670	1655	2690	2870	3000
ZM450	4500	950	1400	1550	2795	1780	2710	2890	3020
ZM500	5000	*930	1000	1100	3045	2030	2740	2920	3050
ZM550	5500	*900	1150	1600	3345	2330	2820	2990	3120
ZM600	6000	*850	1050	1400	3595	2580	2850	3	

Manufacturer and technical parameters									
Character									
1.01	Manufacturer		HELI						
1.02	Model		CPCD20 / CP(Q)Y20 / CP(Q)YD20	CPCD25 / CP(Q)Y25 / CP(Q)YD25	CPCD30 / CP(Q)Y30 / CP(Q)YD30	CPCD35 / CP(Q)Y35 / CP(Q)YD35			
1.03	Rated capacity	kg	2000	2500	3000	3500			
1.04	Load center	mm		500					
1.05	Operation mode			Seat-type					
Size									
2.01	Max. lifting height	H mm	3000	3000	3000	3000			
2.02	Mast overall height(Fork to the ground and mast be vertical)	H1 mm	2000	2000	2065	2180			
2.03	Max. fork lifting height(With backrest)	H2 mm	4030	4030	4245	4235			
2.04	Free lift height	H3 mm	165	165	160	170			
2.05	Overall height(Overhead guard)	H4 mm	2150	2150	2170	2170			
2.06	Min. ground clearance(At the mast)	H5 mm	115	115	135	135			
2.07	Distance from the surface of the seat to the overhead guard	H6 mm	1030	1030	1030	1030			
2.08	Overall length(With fork/Without fork)	(L/L') mm	3500/2580	3708/2638	3818/2748	3836/2766			
2.09	Wheel base	L1 mm	1650	1650	1700	1700			
2.10	Overall width	W1 mm	1150	1150	1225	1225			
2.11	Tread(Front tread/Rear tread)	(W3/W2) mm	970/970	970/970	1000/970	1000/970			
2.12	Fork adjustable range(The external of the fork)(Max./Min.)	W5 mm	1030/244	1030/244	1060/250	1060/250			
2.13	Min. turning radius(Exterior)	r mm	2170	2240	2400	2420			
2.14	Min. right angle stacking aisle width	Ra mm	2200	2280	2380	2400			
2.15	Mast tilting angle	α / β deg	6/12	6/12	6/12	6/12			
2.16	Fork size	L4×W×T mm	920×122×40	1070×122×40	1070×125×45	1070×125×50			
Weight									
3.01	Total weight	kg	3370	3740	4340	4700			
	Wheel and tyre								
4.01	Tyre type(Front/Rear)		Pneumatic tyre						
4.02	Tyre size(Front/Rear)		7.00-12-12PR/ 6.00-9-10PR	7.00-12-12PR/ 6.00-9-10PR	28×9-15-14PR/ 6.50-10-10PR	28×9-15-14PR/ 6.50-10-10PR			
Performance									
Model		CP(Q)YD20	CP(Q)YD25	CP(Q)YD30	CP(Q)YD35	CPCD20	CPCD25		
Configuration number		KU1H	KU1H	KU1H	KU1H	KU20H	KU20H		
Max. drawbar pull (Loaded/Unloaded)	kN	24/13	24/14	23/15	22/16	18/13	19/13		
Max. gradeability (Loaded/Unloaded)	%	30/26	29/22	28/22	18/21	32/25	29/23		
Max. traveling speed (Loaded/Unloaded)	km/h	17/18	17/18	18/19	18/19	17/17	17/17		
Lifting speed (Loaded/Unloaded)	mm/s	535/600	535/600	455/540	360/400	570/585	570/585		
Lowing speed (Loaded/Unloaded)	mm/s	450/500	450/500	450/500	350/400	450/500	450/550		
Drive and transmission control device									
Engine model		Kubota WG2503		Kubota V2403-CR-TE5B					
Engine rated power	kW/rpm	GAS:42.8/2600, LPG:43.5/2600		42.6/2400					
Engine rated torque	Nm/rpm	GAS:163/1800, LPG:173.7/1400		195.6/1500					
Engine cylinder number - bore/stroke		4-88×102.4		4-87×102.4					
Engine displacement	L	2.491		2.434					
Engine type		GAS/LPG		Diesel					
Emission		Euro StageV		Euro StageV					
Battery (Voltage/Capacity)	V/Ah	12/60		12/95					

WIDE VIEW MAST													
Mast model	Max. lifting height mm	Load capacity (load center 500mm)(Kg)				Mast overall height (fork to the ground) (mm)			Service weight (kg)				Mast tilting angle ($^{\circ}\alpha / \beta$)
		CP(Q)Y20/ CP(Q)YD20/ CPCD20	CP(Q)Y25/ CP(Q)YD25/ CPCD25	CP(Q)Y30/ CP(Q)YD30/ CPCD30	CP(Q)Y35/ CP(Q)YD35/ CPCD35	2-2.5t	3t	3.5t	CP(Q)Y20/ CP(Q)YD20/ CPCD20	CP(Q)Y25/ CP(Q)YD25/ CPCD25	CP(Q)Y30/ CP(Q)YD30/ CPCD30	CP(Q)Y35/ CP(Q)YD35/ CPCD35	
M200	2000	2000	2500	3000	3500	1459	1570	1680	3280	3650	4250	4610	6/12
M250	2500	2000	2500	3000	3500	1745	1820	1930	3330	3700	4300	4650	6/12
M300	3000	2000	2500	3000	3500	1995	2080	2180	3370	3740	4340	4700	6/12
M330	3300	2000	2500	3000	3500	2145	2220	2330	3400	3770	4360	4730	6/12
M350	3500	2000	2500	3000	3500	2245	2320	2430	3420	3790	4380	4750	6/12
M370	3700	2000	2500	3000	3500	2345	2420	2530	3430	3800	4400	4760	*6/12
M400	4000	2000	2500	3000	3400	2545	2620	2730	3510	3880	4490	4840	*6/12
M425	4250	2000	2350	3000	3350	2670	2745	2855	3530	3900	4510	4870	*6/12
M450	4500	*1950	*2450	*3000	*3350	2795	2870	2980	3560	3930	4540	4900	*6/12
M500	5000	*1850	*2300	*2900	*3200	3045	3120	3230	3600	3970	4580	4950	*6/6
M550	5500	*1750	*2100	*2500	*2900	3345	3420	3530	3700	4070	4690	4990	*3/6
M600	6000	*1700	*1800	*2200	*2300	3595	3670	3780	3740	4110	4730	5040	*3/6

Note: (1) * Stands for the rated capacity when the front tyre is double-tire. (2) When the front tyre of the 2-3.5t truck is double tire, the service weight of the truck is the weight in the table plus 110kg.

WIDE VIEW FULL FREE 2-STAGE MAST

Mast model	Max. lifting height mm	Load capacity
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